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D2562-001
Job Sheet 183562



Part No: D2562-001

Job Qty: 6 ea

Part Name: Strut 19.68"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: 10/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP F 02.04.15 Added dwg Rev.B1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	10/5/18	10/5/18	0.00	0.00	Start Up Small Fab-4		DAS 58 18/9/24
100	Brake NC	6 pcs	10/5/18	10/5/18	0.06	1.59	Brake NC 3		9-89 DAS
110	Small Fab	6 pcs	10/5/18	10/5/18	0.00	1.44	Small Fab		SEP 24 2018 68
120	QC	6 pcs	10/5/18	10/5/18	0.00	0.00	QC5		SEP 24 2018 68
130	Powdercoat	6 pcs	10/5/18	10/5/18	0.00	0.25	Powdercoat2		SEP 25 2018 68
140	QC	6 pcs	10/5/18	10/5/18	0.00	0.00	QC3		SEP 25 2018 68
150	Packaging	6 pcs	10/5/18	10/5/18	0.00	0.00	Packaging3	ST 353 20	OCT 04 2018 89
160	QC21-SA	6 Ea	10/5/18	10/5/18	0.00	0.00	QC21		DAS 21 OCT 05 2018

Part Op 100 - Punch to length as per Dwg D2562

Descriptions: 110 - 1- Bend end as per Dwg D2562 Angle "D"

130 - START TIME: 4.15

O.V.T. 400° FINISH: 9.45 11/8/2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.035	304 Round Tube .500 X .035W	10.2402 ft (1.7067 ea)	90-Start up Operation	SO84601

2073

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.500W.035	10	229	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐			FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : ☐					



Container No: S112748



Part: D2562 - 001

Job No: 183562

Serial No/Batch: S112748

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/24/18